

Date: Thursday, 5/4/2006 1:09:06 PM
 User: Kim Johnston

Process Sheet

Split
 80 04/05/16

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : DEFLECTOR
 Job Number : 27011
 Estimate Number : 12179
 P.O. Number :
 This Issue : 5/4/2006 S.O. No. :
 Prsht Rev. : NC Part Number : D346715
 First Issue : / / Type : SMALL / MED FAB Drawing Number : D3467 REV A
 Previous Run : 26609 Project Number : N/A
 Material :
 Due Date : 5/28/2006 Qty: 12 Um: 16 Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue 06-04.20 EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description:

1.0 M304S26GA 304/316 0.018 SHEET



Comment: Qty.: 0.0683 sf(s)/Unit Total: 1.0920 sf(s)

Pick:

304/316 0.018 SHEET

(M304S26GA)

Batch: H100812

SAO

06:05:09

16

2.0 SHEAR SHEAR



Comment: SHEAR

Cut Flat pattern 1.25" X 5.96" as per Dwg D3467

SAO

06:05:09

16

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

SAO

06:05:09

16

4.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3467

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
2009-20	2	Swep parts cut no good		Swep parts replaced on another afp	SB 04/09/20			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DEFLECTOR

Job Number: 27011

Part Number: D346715

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

7.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

Job Completion



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

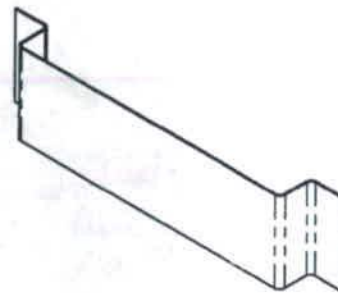
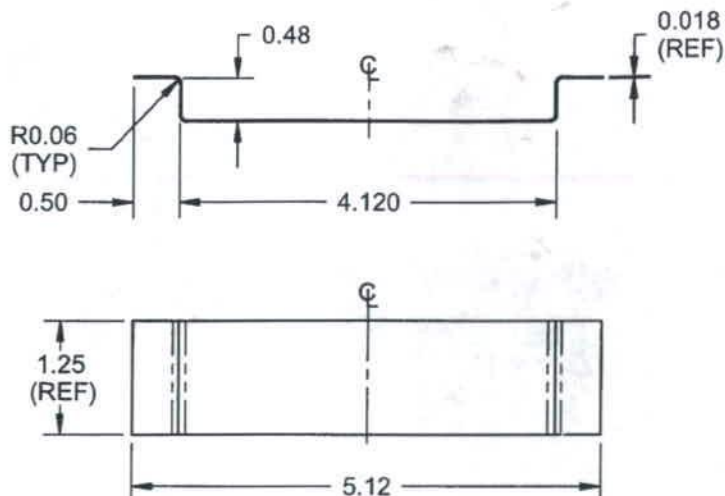
NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

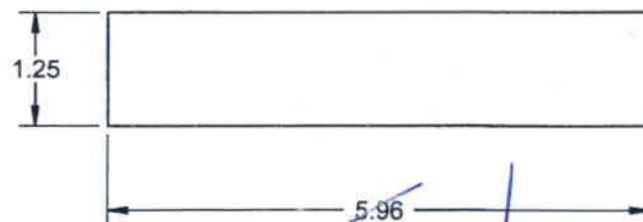


DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>H</i>	APPROVED <i>H</i>	DRAWING NO. D3467	REV. A SHEET 13 OF 15
DATE 05.12.07		TITLE SHROUD ASSEMBLY	SCALE 1:2

06.04.03 *H*



D3467-15 DEFLECTOR BENDING DETAIL



5.86 *H* 06.05.16

D3467-15F DEFLECTOR FLAT PATTERN

NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH
26 GAUGE SS (0.018 THICK)
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 27011

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